Quality Control Rules

**Rule 1:** One point beyond zone A.

**Rule 2:** Nine points *in a row* on one side of the centerline.

**Rule 3:** Six points increasing (or decreasing) *in a row*.

**Rule 4:** Fourteen points *in a row* alternating up and down.

**Rule 5:** Two or more out of three points *in a row* in zone A or beyond. Note that the two violating points must be on the same side of the centerline, the third one does not have to be on the same side.

**Rule 6:** Four or more out of five points *in a row* in zone B or beyond. Note that the four violating points must be on the same side of the centerline, the fifth one does not have to be on the same side.

**Rule 7:** Fifteen points *in a row* in zone C (can be on both sides of the centerline).

**Rule 8:** Eight points *in a row* not in zone C (can be on both sides of the centerline).